Date: User: Prsht Rev. First Issue **Previous Run** Comment

Monday, 5/1/2006 4:22:18 PM

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 26904

: 10417 **Estimate Number**

P.O. Number

AIH:

: 5/1/2006 This Issue

: NC

: N/A

: N/A

S.O. No. : W/A

Type : MACHINED PARTS

Drawing Number

Part Number

: D2403 REV. A : N/A

: HEATER OUTLET SHEET

Project Number **Drawing Revision**

Drawing Name

: NIA

: D2403

Material **Due Date**

: 6/30/2006

Qty:

4 Um:

Each

Written By

Checked & Approved By

: Est:C 08.04.14 Reformat; Incorporated D2292;

D2375-3-08-106; D2403 - D2417 KJ/RF

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M5052H32S032

5052-H32 .032 Sheet

Comment: Qty.:

1.2108 sf(s)/Unit Total:

4.8430 sf(s)Material: 5052-H32 (QQ-A-250/8) 0.032" thick

(M5052H32S.032)

SAD

06:05:08

06:05:08

2.0

SHEAR

Comment: SHEAR

Cut blank: 13.500" x 12.300"

SAN

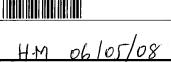
SMALL & MEDIUM FAB RESOURCE 1

3.0

SMALL FAB 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr



4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1



HM 06/05/09 M.F. 06/05/10

Dart Aerospace Ltd

	WORK ORDER C	WORK ORDER CHANGES					
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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	STEP	STEP PROCEDURE CHANGE	STEP PROCEDURE CHANGE By	STEP PROCEDURE CHANGE By Date	STEP PROCEDURE CHANGE By Date Qty	PROCEDURE CHANGE BY Date Qty Chief Eng /	

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date: <u>% 05 / a</u>
			QA: N/C	Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
_		Description of NC		Corrective Action Section B		Verification	Approval	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector

NOTE: Date & initial all entries

Date: Monday, 5/1/2006 4:22:19 PM Kim Johnston User: **Process Sheet Drawing Name: HEATER OUTLET SHEET** Customer: CU-DAR001 Dart Helicopters Services Job Number: 26904 Part Number: D2403 Job Number: Seq. #: **Machine Or Operation:** Description: INSPECT POWDER COAT/CHEMICAL CONVERSION 6.0 Comment: INSPECT ALODINE 7.0 PACKAGING 1 PACKAGING RESOURCE # Comment: PACKAGING RESOURCE #1 Identify and Stock 176 Location:__ DOCUMENT CONTROL 8.0 Comment: DOCUMENT CONTROL n 06/05/12 Inspection Level 21 Job Completion

Dart Aerospac	e L	.td
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W/O:	,	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	1	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
i.								
1								

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C C	losed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
		Description of NC		Corrective Action Section B		Verification	Ammanal	Annasial
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries





PREPARED	I DART AERO ACC	ESSORIES INC
B. Williams	VICTORIA INTERNATIONA	
CHECKED APP	OVED	REV. A
B 0 B	02403	SHEET 1 OF 1
DATE	πιε	SCALE
Apr. 6, 1995	HEATER OUTER SHEET	Γ 1:2

MATERIAL: 5052-H34 0.032 THICK SHOP COPY UNCONTROLL RELEASED SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER

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